

KARLEE Equipment List

Sheet Metal Fabrication Equipment

Quantity	Equipment Description	Garland / Dallas	McAllen
1	Amada 367 Vipros, MP1224 Loader, 04PC Control	X	
1	Amada 345 Vipros, MP1212 Loader, 04PC Control		X
1	Amada 345 Pega, MP1212 Loader, 04PC Control		X
1	Amada 345 Vipros, MP1212 Loader, 04PC Control	X	
1	Amada 357 Vipros Queen, AS641 With Tower, 04PC Control	X	
1	Amada 357 Vipros, CL510 Loader, 04PC Control		X
1	Amada 357 Vipros Queen, AS641 With Tower, 04PC Control	X	
1	Amada 358 Vipros King II, ASR48 With Tower, 04PC Control	X	
1	Amada 358 Vipros King II, ASR48 With Tower, 04PC Control	X	
1	Amada 357 Vipros Queen, MP1225 Loader, 04PC Control	X	
1	Amada 357 Pega,MP1212 Loader		X
11	Amada Turret Punches		
1	Amada Laser, LC1212A	X	
1	Amada Laser, LC2415	X	
1	Amada Laser, LC3015F1NT	X	
1	Amada Laser, LC2415A4NT		X
4	Amada Lasers		
1	Amada Robotic Brake, 4' RG-25	X	
1	Amada Robotic Brake, 8' FBD III, 8025M	X	
2	Amada Robotic Brakes		
2	Amada Brake, RG-50	X	
1	Amada Brake, RG-80		X
6	Amada Brake, RG-100	X	
3	Amada Brake, RG-100		X
1	Amada Brake, HFE 130-4S	X	
1	Amada Brake, HFE 170-4S	X	
2	Amada Brake, FBD 8025E		X
1	Amada Brake, FBD-1253NT	X	
17	Amada Brakes		
1	Amada Shear, M2045		X
1	Amada Shear, M3060	X	
2	Amada Shears		
1	Robot Welder, Motoman Arcworld 6000, SN#592089-1-12-2	X	
1	Robot Welder, Motoman Arcworld 1000, SN#5980820	X	
3	Manual Spot Welder	X	
1	Manual Spot Welder		X
2	Manual MIG Welder, Millermatic 185	X	
3	Manual MIG Welder, Miller Syncrowave 250	X	
1	Manual MIG Welder, L-Tec VI300		X
1	Manual MIG Welder, L-Tec VI300	X	
2	Manual TIG Welder, Miller	X	
3	Manual TIG Welder, Millermatic 350P	X	
1	Manual TIG Welder, Miller Syncrowave 300		X
1	Lincoln Portable Welder, Weld Pack 3200	X	
20	Robotic/Manual Welders		

KARLEE Equipment List

Precision Machining Equipment

Quantity	Equipment Description	Garland / Dallas	McAllen
1	Mori Seiki MV-65 CNC Mill	X	
1	Mori Seiki MH-63 CNC Mill	X	
1	Mori Seiki MH-40 CNC Mill	X	
2	Mori Seiki SH-63 Mills, In Automated Pallet Pool System	X	
3	Mori Seiki SH-50 Mills, In Automated Pallet Pool System	X	
1	Kitamura Bridge Center -8 Vertical Mill	X	
1	Hurco 4020 CNC Mill, Stand Alone	X	
1	Mori Seiki SH-50 Mill	X	
1	Mori Seiki SH-503 Mill	X	
2	HAAS VF5SS, Full 5th Axis Capabilities	X	
14	CNC Mills		
1	Okuma ACT 3 CNC Lathe	X	
2	Mori Seiki SL-1A CNC Lathes	X	
3	CNC Lathes		
1	Flow Waterjet	X	
1	Clausing Lathe, Colchester 13"	X	
1	Clausing Lathe, Colchester 15"	X	
1	Clausing Lathe, Colchester 18"		X
2	Hardinge Lathes	X	
5	Manual Lathes		
8	Manual Bridgeport Mills		

Quality / Inspection Equipment

Quantity	Equipment Description	Garland / Dallas	McAllen
1	Mitutoyo Model B231 CMM	X	
1	Mitutoyo Model CRT-A C544 CMM	X	
1	Mitutoyo Model BRT916 CMM	X	
1	Zeiss Accura 10 CMM	X	
1	Louis Small Model 8B Hardness Tester	X	
1	Gardco Impact Tester	X	
1	Mahr Digimar Model CX1 Height Gage		X
2	Mahr Digimar Model CX1 Height Gage	X	
1	MicroView Model M14 Optical comparator	X	
1	Brown & Sharp Model 7R0057102 Micro-Hite Height Gage	X	
1	Amada FabriVision Model LPS-1DS	X	
1	Amada FabriVision Model		X

KARLEE Equipment List

Material Finishing / Paint Equipment

Quantity	Equipment Description	Garland / Dallas	McAllen
1	CIMCO, 48" Belt Type		X
1	Timesaver, 9" Belt Type		X
1	Timesaver, 2' Disk Type		X
1	Timesaver, 4' Disk Type	X	
3	Timesaver, 3' Belt Type	X	
7	Auto Sanders		
2	Roto-Finish Tumbler	X	
2	Small Tumbler, Hudson	X	
1	Brandon Tumbler		X
5	Tumblers		
1	Powder Coat Line w/ inline 5 stage washer	X	
1	Nordson Horizon 400 Powder Booth System	X	
1	Nordson Versa Coat Powder Batch Booth	X	
3	Wet Paint Booths	X	
2	Steelman Model 888GSP Wet Paint / Silkscreen Cure Oven	X	
1	Domino A200 Part Mark		X
1	Domino A200 Plus Part Mark	X	

Hardware Insertion Equipment

Quantity	Equipment Description	Garland / Dallas	McAllen
1	Haeger Hardware Machine Model 824		X
2	Haeger Hardware Machine Model HP6	X	
3	Haeger Hardware Machine Model 824-WT-1H	X	
1	Haeger Hardware Machine Model 618	X	
3	Milford Rivit Insertion Machine Model 255	X	
1	Deprag Automatic Screw Insertion Machine Model 1511-ES-2	X	

Cable Manufacturing Equipment

Quantity	Equipment Description	Garland / Dallas	McAllen
1	Schieuniger Crimp Center 12, Auto Cut, Strip, & Terminate Machine	X	
1	Schieuniger Power Strip 9500 RS Auto Cut-to-length, & Strip Machine	X	
1	Schieuniger PF 2000 Wire Prefeeder, With Interface Cable	X	
1	Schieuniger PF 2000 Wire Prefeeder, With Interface Cable	X	
1	Schieuniger UniStrip 2100 Cable Stripper Machine	X	
1	Schieuniger CT 32 Pneumatic Crimping Machine	X	
1	Branson Model 5510 Ultrasonic Cleaner	X	
1	MEIJT Model EMZ-TR Microscope Station	X	
1	Solder/Tin Work Stations	X	
1	Solder/Tin Work Stations	X	