



Systems & Technologies

Engineering / Design Support

- CAD Systems
(SolidWorks, PRO-E, AutoCad,)
- CAM Systems (SmartCam, MetalSoft, ESPRIT)
- New Product Development Support
(Conversational Programming)
- Cost Reduction Analysis, Design for Manufacturing
- Manufacturing Process Improvement



Our Total Management Solution starts with product design, prototyping and development.

Your products move smoothly from KARLEE's product development into production, then assembly, test and final distribution.

Whether you tap into KARLEE for initial product prototyping or at any point during the manufacturing or assembly process, our start to finish value approach offers you unique expertise throughout the lifecycle of your product.

Program Management Support

- Dedicated Customer Support Team
 - Program Manager
 - Quality Engineer
 - Planner/Buyer
- ERP System – Vantage by Epicor
- ftp Site for Document & File Management

Inventory Supply Chain Management

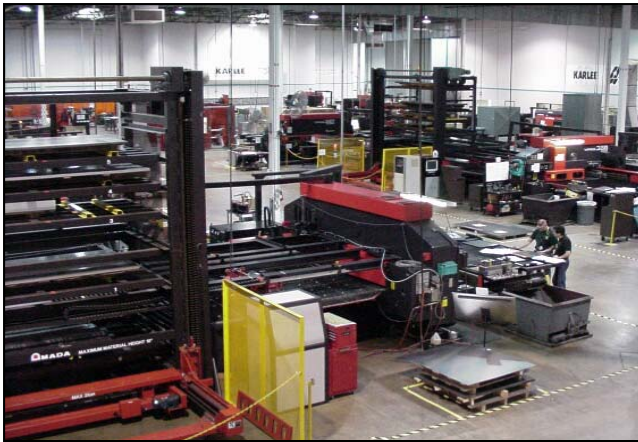
- Lean Manufacturing
- Replenishment Program
- Consignment Materials
- Import & Export
- Logistics Management

Capabilities

- CNC Machining Centers
- CNC Lathes
- CNC Punches w/ Loaders
- CNC & Robotic Brakes
- Welding



Machining Centers: High speed pull systems



Tower Loaders

System Integration & Test

- Total Integration including back planes
- Pre-assembly for time reduction
- Full Functional Test Capability
- Configuration per Customer Specification

Robotics

- Welders
- Brake Presses

Finishing Capabilities

- Powder Coat and Wet Paint, Silk Screening
- Plating: Zinc, Nickel, Alodine, Anodize
- Special cleaning process



Laser